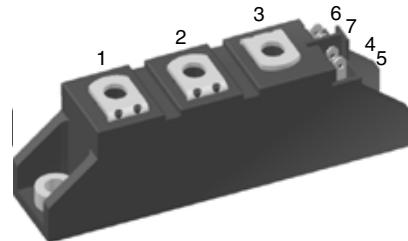


# Thyristor Modules

## Thyristor/Diode Modules

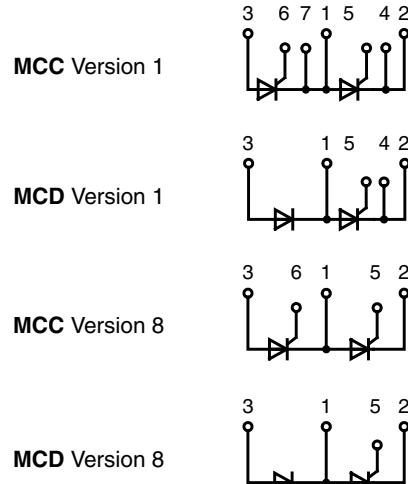
$I_{TRMS} = 2 \times 180 \text{ A}$   
 $I_{TAVM} = 2 \times 116 \text{ A}$   
 $V_{RRM} = 800-1800 \text{ V}$

$V_{RSM}$ $V_{DSM}$	$V_{RRM}$ $V_{DRM}$	Type					
V	V	Version	1B	8B	Version	1B	8B
900	800	MCC 95-08	io1B / io8B		MCD 95-08	io1B / io8B	
1300	1200	MCC 95-12	io1B / io8B		MCD 95-12	io1B / io8B	
1500	1400	MCC 95-14	io1B / io8B		MCD 95-14	io1B / io8B	
1700	1600	MCC 95-16	io1B / io8B		MCD 95-16	io1B / io8B	
1900	1800	MCC 95-18	io1B / io8B		MCD 95-18	io1B / io8B	



Symbol	Conditions	Maximum Ratings		
$I_{TRMS}, I_{FRMS}$	$T_{VJ} = T_{VJM}$	180	A	
$I_{TAVM}, I_{FAVM}$	$T_C = 85^\circ\text{C}; 180^\circ \text{ sine}$	116	A	
$I_{TSM}, I_{FSM}$	$T_{VJ} = 45^\circ\text{C}$ $V_R = 0$	2250 2400	A A	
	$T_{VJ} = T_{VJM}$ $V_R = 0$	2000 2150	A A	
$I^2t$	$T_{VJ} = 45^\circ\text{C}$ $V_R = 0$	25 300 23 900	$\text{A}^2\text{s}$ $\text{A}^2\text{s}$	
	$T_{VJ} = T_{VJM}$ $V_R = 0$	20 000 19 100	$\text{A}^2\text{s}$ $\text{A}^2\text{s}$	
$(di/dt)_{cr}$	$T_{VJ} = T_{VJM}$ $f = 50 \text{ Hz}; t_p = 200 \mu\text{s};$	repetitive, $I_T = 250 \text{ A}$	150	$\text{A}/\mu\text{s}$
	$V_D = \frac{2}{3} V_{DRM}$ $I_G = 0.45 \text{ A}$ $di_G/dt = 0.45 \text{ A}/\mu\text{s}$	non repetitive, $I_T = I_{TAVM}$	500	$\text{A}/\mu\text{s}$
$(dv/dt)_{cr}$	$T_{VJ} = T_{VJM}; V_D = \frac{2}{3} V_{DRM}$ $R_{GK} = \infty; \text{method 1 (linear voltage rise)}$		1000	$\text{V}/\mu\text{s}$
$P_{GM}$	$T_{VJ} = T_{VJM}; t_p = 30 \mu\text{s}$ $I_T = I_{TAVM}; t_p = 500 \mu\text{s}$	10 5	W W	
$P_{GAV}$		0.5	W	
$V_{RGM}$		10	V	
$T_{VJ}$		-40...+125	$^\circ\text{C}$	
$T_{VJM}$		125	$^\circ\text{C}$	
$T_{stg}$		-40...+125	$^\circ\text{C}$	
$V_{ISOL}$	50/60 Hz, RMS $I_{ISOL} \leq 1 \text{ mA}$	t = 1 min t = 1 s	3000 3600	$\text{V}-$
$M_d$	Mounting torque (M5) Terminal connection torque (M5)		2.5 - 4 2.5 - 4	Nm Nm
Weight	Typical including screws	85	g	

Data according to IEC 60747 and refer to a single diode unless otherwise stated.



### Features

- International standard package, JEDEC TO-240 AA
- Direct copper bonded  $\text{Al}_2\text{O}_3$ -ceramic base plate
- Planar passivated chips
- Isolation voltage 3600 V $\sim$
- UL registered, E 72873
- Gate-cathode twin pins for version 1

### Applications

- DC Motor control
- Softstart AC motor controller
- Light, heat and temperature control

### Advantages

- Space and weight savings
- Simple mounting with two screws
- Improved temperature & power cycling
- Reduced protection circuits

Symbol	Conditions	Characteristic Values	
		typ.	max.
$I_{RRM}, I_{DRM}$	$V_R / V_D = V_{RRM} / V_{DRM}$	$T_{VJ} = T_{VJM}$	5 mA
$V_T, V_F$	$I_T / I_F = 300 \text{ A}$	$T_{VJ} = 25^\circ\text{C}$	1.5 V
$V_{TO}$	For power-loss calculations only		0.8 V
$r_t$		$T_{VJ} = T_{VJM}$	2.4 m
$V_{GT}$	$V_D = 6 \text{ V}$	$T_{VJ} = 25^\circ\text{C}$	2.5 V
		$T_{VJ} = -40^\circ\text{C}$	2.6 V
$I_{GT}$	$V_D = 6 \text{ V}$	$T_{VJ} = 25^\circ\text{C}$	150 mA
		$T_{VJ} = -40^\circ\text{C}$	200 mA
$V_{GD}$	$V_D = \frac{2}{3} V_{DRM}$	$T_{VJ} = T_{VJM}$	0.2 V
$I_{GD}$			10 mA
$I_L$	$t_p = 10 \mu\text{s}; V_D = 6 \text{ V}$ $I_G = 0.45 \text{ A}; di_G/dt = 0.45 \text{ A}/\mu\text{s}$	$T_{VJ} = 25^\circ\text{C}$	450 mA
$I_H$	$V_D = 6 \text{ V}; R_{GK} = \infty$	$T_{VJ} = 25^\circ\text{C}$	200 mA
$t_{gd}$	$V_D = \frac{1}{2} V_{DRM}$ $I_G = 0.45 \text{ A}; di_G/dt = 0.45 \text{ A}/\mu\text{s}$	$T_{VJ} = 25^\circ\text{C}$	2 $\mu\text{s}$
$t_q$	$V_D = \frac{2}{3} V_{DRM}$ $dv/dt = 20 \text{ V}/\mu\text{s}; -di/dt = 10 \text{ A}/\mu\text{s}$ $I_T = 150 \text{ A}; V_R = 100 \text{ V}; t_p = 200 \mu\text{s}$	$T_{VJ} = T_{VJM}$	185 $\mu\text{s}$
$Q_s$ $I_{RM}$	$I_T / I_F = 50 \text{ A}; -di/dt = 6 \text{ A}/\mu\text{s}$	$T_{VJ} = T_{VJM}$	170 $\mu\text{C}$ 45 A
$R_{thJC}$	per thyristor; DC current		0.22 K/W
$R_{thJK}$	per module per thyristor; DC current per module	other values see Fig. 8/9	0.11 K/W 0.42 K/W 0.21 K/W
$d_s$	Creeping distance on surface		12.7 mm
$d_A$	Creepage distance in air		9.6 mm
$a$	Maximum allowable acceleration		50 m/s <sup>2</sup>

## Optional accessories for modules

Coded gate/cathode twin plugs with wire length = 350 mm, gate = yellow, cathode = red

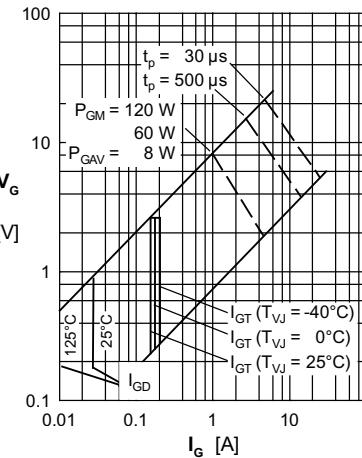
Type **ZY 200L**      (L = Left for pin pair 4/5)      UL 758, style 1385,Type **ZY 200R**      (R = Right for pin pair 6/7)      CSA class 5851, guide 460-1-1

Fig. 1 Gate trigger characteristics

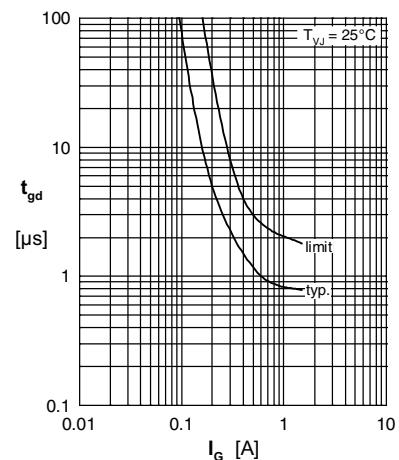
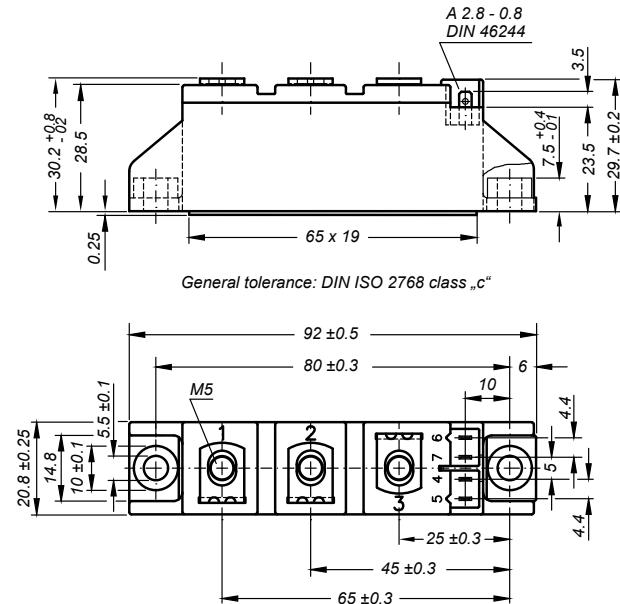


Fig. 2 Gate trigger delay time

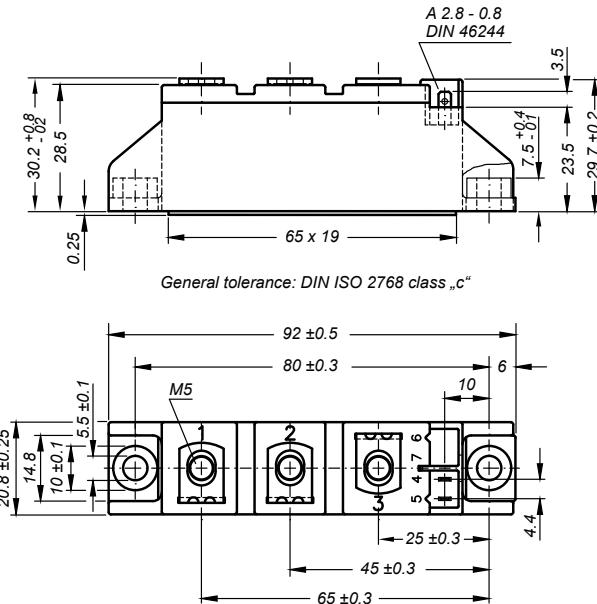
Dimensions in mm (1 mm = 0.0394")

## MCC... Version 1B



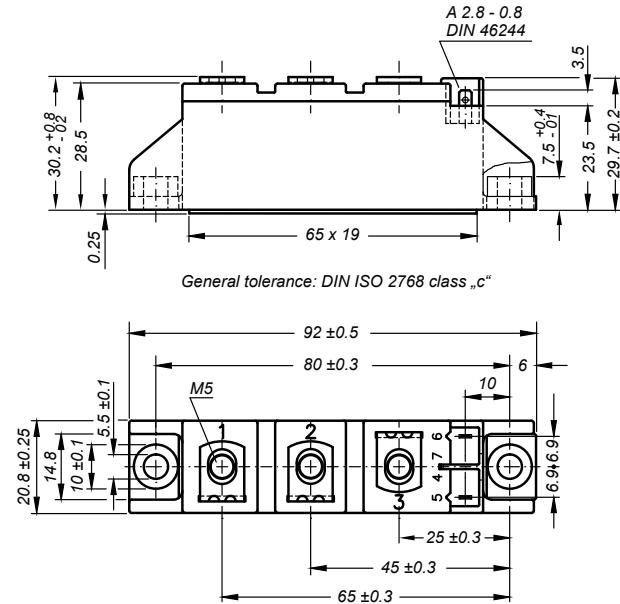
Optional accessories: Keyed gate/cathode twin plugs  
 Wire length: 350 mm, gate = yellow, cathode = red  
 UL 758, style 1385, CSA class 5851, guide 460-1-1  
 Type ZY 200L (L = Left for pin pair 4/5)  
 Type ZY 200R (R = Right for pin pair 6/7)

## MCD... Version 1B

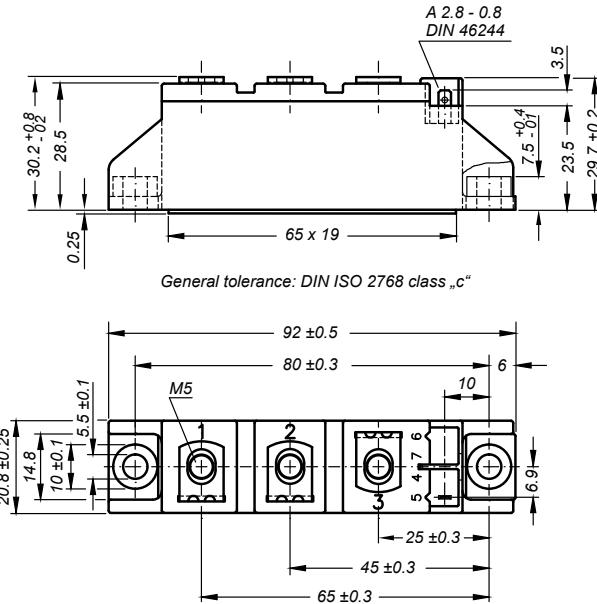


Optional accessories: Keyed gate/cathode twin plugs  
 Wire length: 350 mm, gate = yellow, cathode = red  
 UL 758, style 1385, CSA class 5851, guide 460-1-1  
 Type ZY 200L (L = Left for pin pair 4/5)

## MCC... Version 8B



## MCD... Version 8B



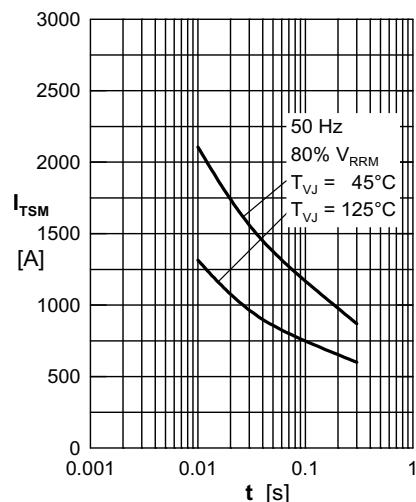


Fig. 3 Surge overload current  $I_{TSM}$ ,  
 $I_{FSM}$ : Crest value,  $t$ : duration

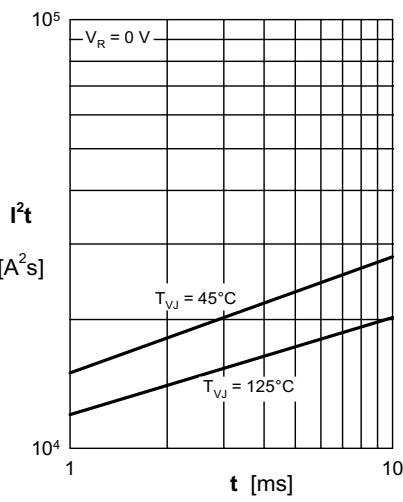


Fig. 4  $I^2t$  versus time (1-10 ms)

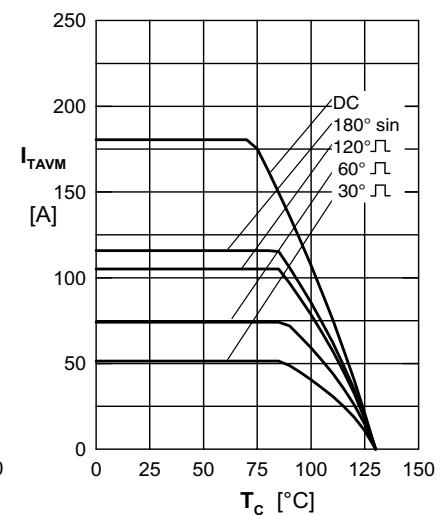


Fig. 4a Maximum forward current at case temperature

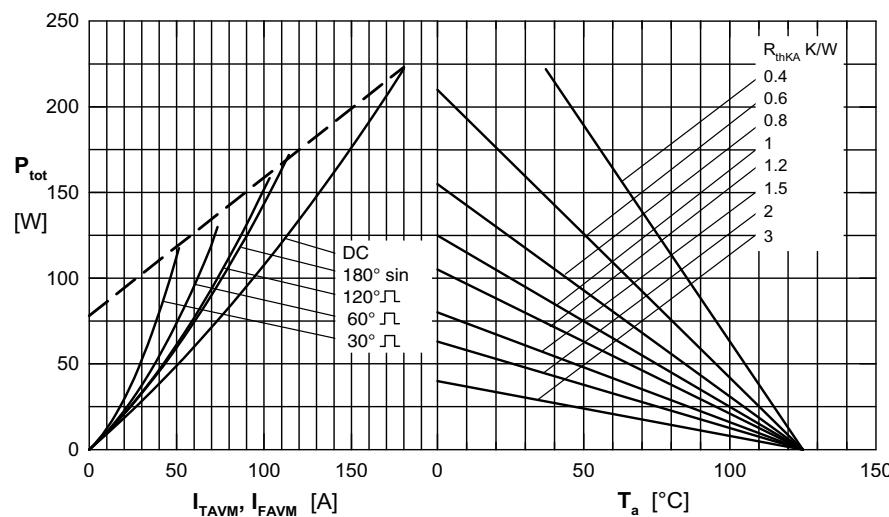


Fig. 5 Power dissipation versus on-state current & ambient temperature (per thyristor or diode)

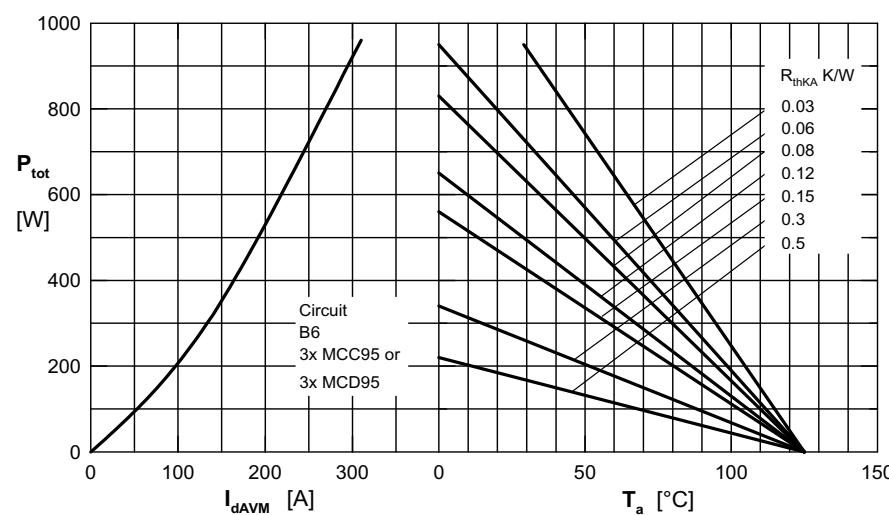


Fig. 6 Three phase rectifier bridge:  
Power dissipation vs. direct output current and ambient temperature

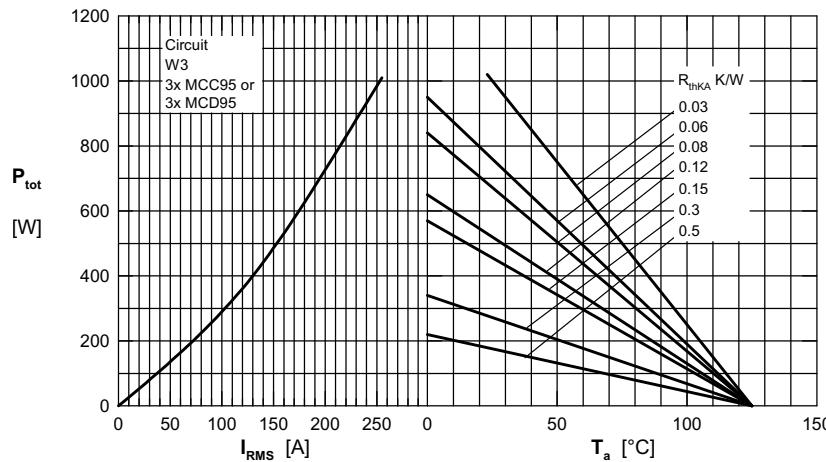


Fig. 7 Three phase AC-controller:  
Power dissipation versus RMS output current and ambient temperature

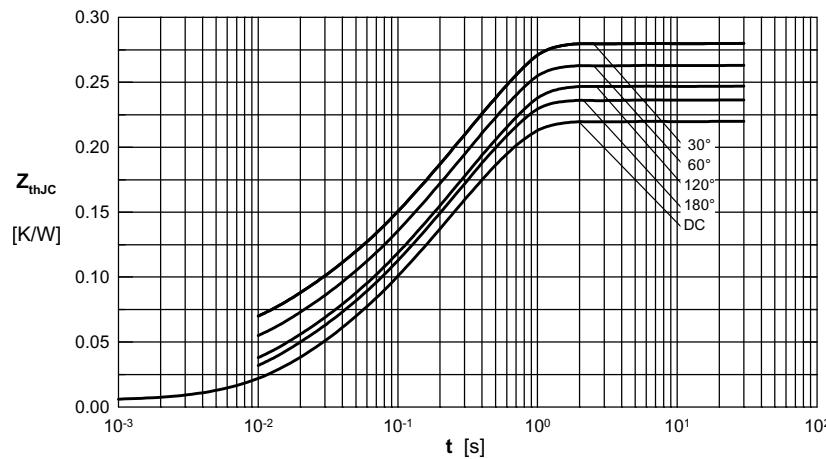


Fig. 8 Transient thermal impedance junction to case (per thyristor or diode)

$R_{thJC}$  for various conduction angles d:

d	$R_{thJC}$ (K/W)
DC	0.22
180°	0.23
120°	0.25
60°	0.27
30°	0.28

Constants for  $Z_{thJC}$  calculation:

i	$R_{thi}$ (K/W)	$t_i$ (s)
1	0.0066	0.0019
2	0.0678	0.0477
3	0.1456	0.344

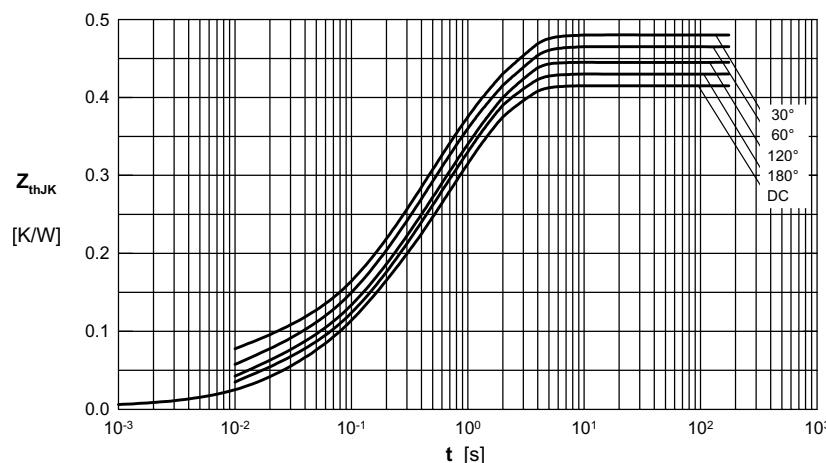


Fig. 9 Transient thermal impedance junction to heatsink (per thyristor or diode)

$R_{thJK}$  for various conduction angles d:

d	$R_{thJK}$ (K/W)
DC	0.42
180°	0.43
120°	0.45
60°	0.47
30°	0.48

Constants for  $Z_{thJK}$  calculation:

i	$R_{thi}$ (K/W)	$t_i$ (s)
1	0.0066	0.0019
2	0.0678	0.0477
3	0.1456	0.344
4	0.2	1.32